LYSAGHT® SELECT SEAM® SERIES ROOF PROFILE

Sleek and aesthetically pleasing standing seam roof profiles from LYSAGHT® roofing and walling solutions are known for form and function attributes.

Being an economical version of standing seam roof and its non-industrial appearance has made countless popular applications in residential, institutional and commercial roofing projects. Minimum accessories are needed to install the roofing sheets with ease. Manufactured from BlueScope Steel’s proprietary Clean COLORBOND® steel, its strength to weight ratio, durability and superb weather resistance delivers improved performance.

One will find LYSAGHT® standing seam roofing profiles being widely used as roof, wall and fascia with its capability to form both straight and curved roof with classic and sleek pitch.

There are two profiles available in LYSAGHT® standing seam profiles:
1. LYSAGHT® SELECT SEAM®
2. LYSAGHT® SELECT SEAM® II

LYSAGHT® SELECT SEAM®

LYSAGHT® SELECT SEAM® roof profile is a concealed fastened roof system that is versatile for both vertical and inclined applications. It is especially flexible for difficult hip and mansard roofs. Its clean wide pan appearance makes it ideal for a classic architectural effect. Continuous ribbed lines can be beautifully achieved over multiple changes in roof pitch. The recommended roof pitch is 7.5°.
LYSAGHT® SELECT SEAM® II

LYSAGHT® SELECT SEAM® II roof profile is an extremely high-performance snap-on profile with the aesthetics of a traditional standing seam panel. Its specially designed “snap-on” side joint delivers excellent seal. At seam height of 25mm, it does not require a preformed batten which makes it easy to install and fix. LYSAGHT® SELECT SEAM® II may be utilized in rooting, mansards and fascia applications.

Its simplicity only allows application in non-curved roofs. The simplicity of the pan design combined with in-line tension leveling provides superior flatness and allows for greater workability on site.

LYSAGHT® SELECT SEAM® II Profile
**PHYSICAL PROPERTIES**

<table>
<thead>
<tr>
<th></th>
<th>LYSAGHT® SELECT SEAM®</th>
<th>LYSAGHT® SELECT SEAM® II</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Cover Width</strong></td>
<td>300mm or 500mm</td>
<td>320mm or 520mm</td>
</tr>
<tr>
<td><strong>Height of Seam</strong></td>
<td>27mm batten seam height</td>
<td>25mm</td>
</tr>
<tr>
<td><strong>Maximum Length</strong></td>
<td>11.8m (Export) 14m (Local)</td>
<td>7.5”</td>
</tr>
<tr>
<td><strong>Minimum Roof Pitch</strong></td>
<td>G300 (300 MPa)</td>
<td></td>
</tr>
<tr>
<td><strong>Grade of Steel</strong></td>
<td>ZINCALUME® steel (zinc / aluminium alloy coated steel)</td>
<td></td>
</tr>
<tr>
<td><strong>Metallic Coating</strong></td>
<td>Clean COLORBOND® XRW steel - Polyester Paint System</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Clean COLORBOND® XPD steel - PVF² Paint System</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Clean COLORBOND® XPD Pearlescent steel - PVF² Pearlescent</td>
<td></td>
</tr>
<tr>
<td><strong>Choice of Finishes</strong></td>
<td>Clean COLORBOND® Ultra steel - Polyester Paint System</td>
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**Recommended Radius Curvature For LYSAGHT® SELECT SEAM® PROFILE**

<table>
<thead>
<tr>
<th>Sheet Profile</th>
<th>Minimum Radius (mm)</th>
<th>Maximum Radius (mm)</th>
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<tbody>
<tr>
<td>Pre-curved</td>
<td>800</td>
<td>10,000</td>
</tr>
<tr>
<td>Sprung curved</td>
<td>10,000</td>
<td>60,000</td>
</tr>
<tr>
<td>Batten</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pre-curved</td>
<td>800</td>
<td>20,000</td>
</tr>
<tr>
<td>Sprung curved</td>
<td>20,000</td>
<td>60,000</td>
</tr>
</tbody>
</table>

*Note:* Please consult BlueScope Lysaght Singapore for pre-curved and tapered sheet profile.

*LYSAGHT® SELECT SEAM® II roof profile is not applicable for curved and tapered applications.
SLOPE REQUIREMENTS
The minimum slope requirements for LYSAGHT® SELECT SEAM® profile is on a slope of 1:8 (approx. 7.5°). For more information and clarification on other roof pitch, please consult BlueScope Lysaght Singapore.

CURVED PANELS
LYSAGHT® SELECT SEAM® panels and battens are suitable for installation over curved surfaces. A radius as small as 800m can be achieved by pre-curving.

PINNING REQUIREMENTS
LYSAGHT® SELECT SEAM® series roof profile must be pinned at the ridge to resist the drag load caused by live loads and thermal movement.

The intensity of the drag is a function of slope, the loads and the length of the sheet. Table 1 gives the drag loads for various slopes and loading conditions.

<table>
<thead>
<tr>
<th>Slope</th>
<th>0.75</th>
<th>1.00</th>
<th>1.50</th>
<th>2.00</th>
<th>2.50</th>
<th>3.00</th>
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<tbody>
<tr>
<td>5°</td>
<td>0.07</td>
<td>0.09</td>
<td>0.13</td>
<td>0.17</td>
<td>0.22</td>
<td>0.26</td>
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<tr>
<td>7°</td>
<td>0.09</td>
<td>0.12</td>
<td>0.18</td>
<td>0.24</td>
<td>0.30</td>
<td>0.37</td>
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<tr>
<td>10°</td>
<td>0.13</td>
<td>0.17</td>
<td>0.26</td>
<td>0.35</td>
<td>0.43</td>
<td>0.52</td>
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<tr>
<td>14°</td>
<td>0.18</td>
<td>0.24</td>
<td>0.36</td>
<td>0.48</td>
<td>0.60</td>
<td>0.73</td>
</tr>
<tr>
<td>18°</td>
<td>0.23</td>
<td>0.31</td>
<td>0.46</td>
<td>0.62</td>
<td>0.77</td>
<td>0.93</td>
</tr>
<tr>
<td>22°</td>
<td>0.28</td>
<td>0.37</td>
<td>0.56</td>
<td>0.75</td>
<td>0.94</td>
<td>1.12</td>
</tr>
<tr>
<td>26°</td>
<td>0.33</td>
<td>0.44</td>
<td>0.66</td>
<td>0.88</td>
<td>1.10</td>
<td>1.32</td>
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<tr>
<td>30°</td>
<td>0.38</td>
<td>0.50</td>
<td>0.76</td>
<td>1.00</td>
<td>1.25</td>
<td>1.50</td>
</tr>
<tr>
<td>34°</td>
<td>0.42</td>
<td>0.56</td>
<td>0.84</td>
<td>1.12</td>
<td>1.40</td>
<td>1.68</td>
</tr>
<tr>
<td>37°</td>
<td>0.45</td>
<td>0.60</td>
<td>0.90</td>
<td>1.20</td>
<td>1.51</td>
<td>1.81</td>
</tr>
<tr>
<td>40°</td>
<td>0.48</td>
<td>0.64</td>
<td>0.96</td>
<td>1.29</td>
<td>1.61</td>
<td>1.93</td>
</tr>
</tbody>
</table>
CONDENSATION, NOISE AND INSULATION
Insulation to meet the Noise Criteria can be incorporated into the roof system. Please consult BlueScope Lysaght Singapore for further clarification.

SUBSTRATE
LYSAGHT® SELECT SEAM® series roof profile cannot span between spaced support and therefore require panels to be laid over solid substrates, such as LYSAGHT® SPANDEK® substrate or LYSAGHT® TRIMDEK® substrate with a Total Coated Thickness (TCT) of 0.47mm in ZINCALUME® steel.

HEAT CONTROL
The effective method to control the heat is to drape a membrane of the reflective foil lamination over the support before laying the sheeting or insulation blanket. The laminate can also provide a vapour barrier to minimise condensation. The insulation blanket is often provided for additional heat insulation to overall system.

RAIN NOISE
To reduce rain noise on metal roof sheeting, a self adhesive bitumen felt is placed underneath the roof sheeting to dampen the rain induced vibration at point of impact. This is followed by installation of a solid roof substrate such as LYSAGHT® SPANDEK® substrate or LYSAGHT® TRIMDEK® substrate. An insulation mineral wool blanket will then be placed in between the metal roof substrate and a layer of double-sided aluminium foil. Noise will be further reduced by the transmission loss through the mineral wool blanket to achieve a significant marked noise reduction. Note: When using an insulation mineral wool blanket, care should be taken to ensure that it is fully protected from moisture.
Example:
LYSAGHT® SELECT SEAM® profile with LYSAGHT® SPANDEK® substrate

LYSAGHT® SELECT SEAM® PROFILE in CLEAN COLORBOND® as ROOF CLADDING

CLIPS at 600mm c/c

100mm WIDTH FLAT SHEET @ 600mm c/c with BUTTON NEEDLE POINT 8x15mm SCREW or POP RIVET

LYSAGHT® SPANDEK® SUBSTRATE to be SPECIFIED by ARCHITECT

LYSAGHT® SELECT SEAM® profile with LYSAGHT® TRIMDEK® substrate

LYSAGHT® SELECT SEAM® PROFILE in CLEAN COLORBOND® as ROOF CLADDING

CLIPS at 600mm c/c

LYSAGHT® TRIMDEK® SUBSTRATE to be SPECIFIED by ARCHITECT

100mm x 100mm x 0.60mm thk. FLAT SHEET @ 600mm c/c in ZINCALUME® VALLEY POSITION with BUTTON NEEDLE POINT 8x15mm SCREW or POP RIVET
ACOUSTIC ROOF SYSTEM

BlueScope Lysaght Acoustic Roof System, tested by PSB Corporation Singapore had rated the roof system tested on October 10, 2002 as having a sound transmission Class 51 (STC 51). The test was conducted in accordance with ASTM E90 – 97.

Typical Roof Built-up of LYSAGHT® SELECT SEAM® and LYSAGHT® SELECT SEAM® II in sound transmission class STC 51
OIL CANNING

The appearance of flatness depends on the distribution of the stresses across the surface of the metal sheet. These stresses will change as temperature changes. The ability of a metal to transfer the effect of these stresses across the surface without buckling or distorting out of plan, will determine the level of “oil canning” that will occur.

“Oil canning” is a metaphorical term used to describe the tendency of flat surfaces to show variations in reflectivity. For example, a curved mirror will show a stretched and distorted image of a person standing in front of it. A metal surface too, will distort the reflection of light if minor variations in and out of a level plane exist. The appearance of flatness is very much dependent on surface reflectivity. It is also caused by mill tolerances, variations in the substrate/decking and purlin alignment. Some finish products and metals that have high gloss index will exhibit highly apparent distortion. The visual effects of oil canning can be exacerbated by different light conditions and orientation. Darker colours visually accentuate oil canning to a greater extent than the lighter, more neutral colours.

There are several precautions that can be taken to reduce the oil canning effect. One is to use thicker material, because thicker metal tends to oil-can less than thinner metal. An alternative is to specify LYSAGHIT® SELECT SEAM® trays with stiffening ribs in the pan of the panels.

Oil canning is an inherent characteristic and not a defect of a standing seam profile. It is therefore not a cause for panel rejection.

REMINDER!

If you are working at height 2 metres and above, you must wear a safety harness with a shock absorbing twin tail lanyard attached to either a lifeline or an anchorage point.

In addition, the use of Ausmesh 300 is recommended to assist in the prevention of falls during roof sheet laying. Contact BlueScope Lyseagh Singapore for more information on Ausmesh 300.

NOTE: Please refer to “Guidelines for Specification and Installation of LYSAGHIT® Roofing and Walling Solutions” for detailed information on installation method, tips for inspection and compatibility notes.
NS BLUESCOPE LYSAGHT MALAYSIA SDN BHD
NO 8, PERSIARAN KEMAJUAN, SEKSYEN 16,
40200 SHAH ALAM,
SELANGOR DARUL EHSAN, MALAYSIA.
TEL: 603-5520 6600   FAX: 603-5520 6601 / 62

NORTHERN
1-2-3, KRISTAL POINT CORPORATE PARK,
JALAN TUN DR. AWANG,
LEBUH BUKIT KECIL 6,
11900 SONGAI NIBONG,
PENANG, MALAYSIA.
TEL: 604-646 9553 / 6653   FAX: 604-646 6855

SOUTHERN
235, JALAN MURNI 11,
KAWASAN PERINDUSTRIAN MURNI,
81400 SENAI,
JOHOR, MALAYSIA.
TEL: 607-598 7600   FAX: 607-598 7604

NS BLUESCOPE LYSAGHT SABAH SDN BHD
LORONG KURMA OFF JALAN KOLOMBONG,
88450 KOTA KINABALU,
SABAH, MALAYSIA.
TEL: 6088-445 161   FAX: 6088-421 178

NS BLUESCOPE LYSAGHT (SARAWAK) SDN BHD
KUCHING
LOT 610, SECTION 66, PENDING INDUSTRIAL AREA,
JALAN MERBAU, 93450 KUCHING,
SARAWAK, MALAYSIA.
TEL: 6082-333 621   FAX: 6082-483 486

BINTULU
LOT 974, BLOCK 26 KLD,
KIDUROM LIGHT INDUSTRIAL ESTATE,
97000 BINTULU, SARAWAK, MALAYSIA.
TEL: 6086-251 736   FAX: 6086-252 881

NS BLUESCOPE LYSAGHT SINGAPORE PTE LTD
(Formerly known as BlueScope Lysaght (Singapore) Pte Ltd.)
18 BENDI SECTOR,
JURONG TOWN,
SINGAPORE 629851
TEL: 65-6264 1577   FAX: 65-6265 0951
www.lysaght.com.sg

NS BLUESCOPE LYSAGHT (BRUNEI) SDN BHD
INDUSTRIAL COMPLEX,
BERIBI PHASE 1,
6KM, JALAN GADONG,
BANDAR SERI BEGAWAN BE 1118,
BRUNEI DARUSSALAM.
TEL: 673-244 7155   FAX: 673-244 7154
www.bluescopelysaght.com.bn

www.lysaght.com.my
mysupport@bluescope.com
For more information, please contact:
1700-81-8688

* Warranty terms and conditions apply.